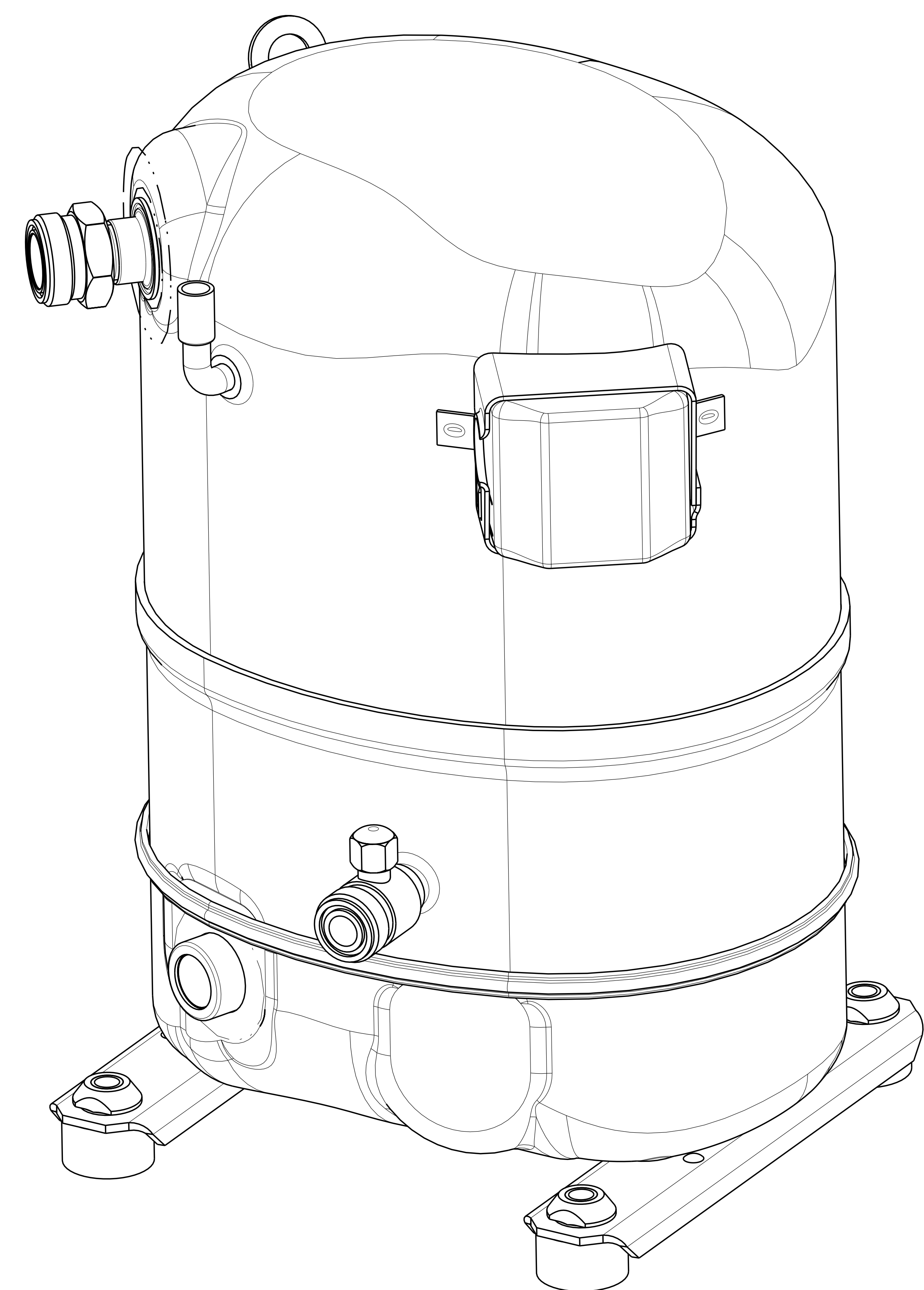


3 PART NUMBER	A	B
497-3827-00	13.674	11.815
497-3827-01	13.424	11.565
497-3827-02	13.424	11.565
497-3827-03	13.054	11.195
497-3827-04	12.804	10.945
497-3827-05	13.924	12.065
497-3827-06	13.174	11.315
497-3827-07	12.924	11.065
497-3827-08	12.924	11.065
497-3827-09	13.054	11.195
497-3827-10	14.174	12.315
497-3827-11	13.424	11.565
497-3827-12	13.924	12.065
497-3827-13	13.674	11.815
497-3827-14	13.174	11.315
497-3827-15	14.424	12.565
497-3827-16	14.424	12.565
497-3827-17	13.424	11.565
497-3827-18	13.924	12.065
497-3827-19	13.924	12.065
497-3827-20	14.174	12.315
497-3827-21	14.174	12.315

- ①
- ②
- ③
- ④

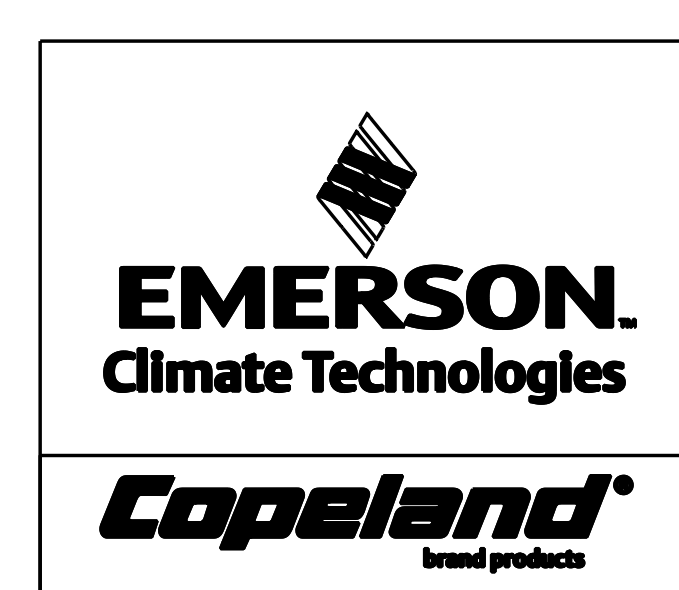


MODEL/PART CROSS REF		
MODEL NUMBER	PART NUMBER FOR SE -595	PART NUMBER FOR SE -995
CS20K6E-TF5	497-3827-00	
CS18K6E-PFJ		
CS18K6E-TF5		
CS18K6E-PFV	497-3827-01	
CF09K6E-PFV		
CF09K6E-TF5		
CR30K6-PFV		
CR32K6-PFJ	497-3827-02	
CR32K6E-PFJ		
CR30K6E-PFJ		
CR24K6E-PFV		
CR24K6-PFV		
CR24K6-TF5	497-3827-03	
CS14K6E-PFJ		
CS14K6E-TF5		
CR24K6-PFJ		
CR24K6E-PFJ		
CR18K6E-PFV	497-3827-04	
CR18K6-PFJ		
CR18K6E-PFJ		
CR18K6-PFV		
CR22K6-PFV		
CR38K6-PFV		
CR38K6-PFZ	497-3827-05	
CR38K6-TF5		
CR38K6E-TF5		
CR28K6-PFJ	497-3827-06	
CR28K6-PFV		
CR28K6E-TF5		
CR28K6-TF5		
CR18K6E-TF5		
CR18K6-TF5		
CR18K6-TFD		
CR18K6E-TFD		
CS10K6E-TFD		
CS10K6E-PFJ	497-3827-07	
CS10K6E-TF5		
CS12K6E-PFJ		
CS12K6E-PFV		
CS12K6E-TF5		
CR22K6E-PFJ		
CF04K6E-PFV		
CR22K6E-PFJ		
CF06K6E-PFV		
CF06K6E-TF5		
CR22K6E-TFD	497-3827-08	
CF06K6E-TFD		
CR22K6E-TFD		
CR24K6E-TFD	497-3827-09	
CR24K6-TFD		
CR42K6E-TFD	497-3827-10	
CR42K6-TFD		
CS18K6E-TFD		
CR32K6E-TFD	497-3827-11	
CR32K6-TFD		
CR30K6E-TFD		
CR30K6-TFD	497-3827-12	
CR38K6E-TFD		
CS20K6E-TFD	497-3827-13	
CR28K6E-TFD	497-3827-14	
CR28K6-TFD		
CS27K6E-PFV	497-3827-15	
CS27K6E-TF5	497-3827-15	
CS27K6E-TFD	497-3827-16	
CF09K6E-TFD	497-3827-17	
CF12K6E-TFD	497-3827-18	
CF12K6E-TF5	497-3827-19	
CF12K6E-PFV		
CR38K6-PFZ		
CR38K6E-PFZ	497-3827-20	
CR42K6E-TF5		
CR42K6-PFV	497-3827-21	
CR42K6-TF5		

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES22-122	PACKAGING
ES81-159	CLEANLINESS
ES81-250	IDENTIFICATION
ES92-167	REGULATORY COMPLIANCE

NOTES:
 1. TOLERANCES TO BE ±0.12 UNLESS OTHERWISE SPECIFIED.
 2. TUBE ENDS MUST BE PLUGGED.
 3. FOR MODEL APPLICATION REFER TO CHART

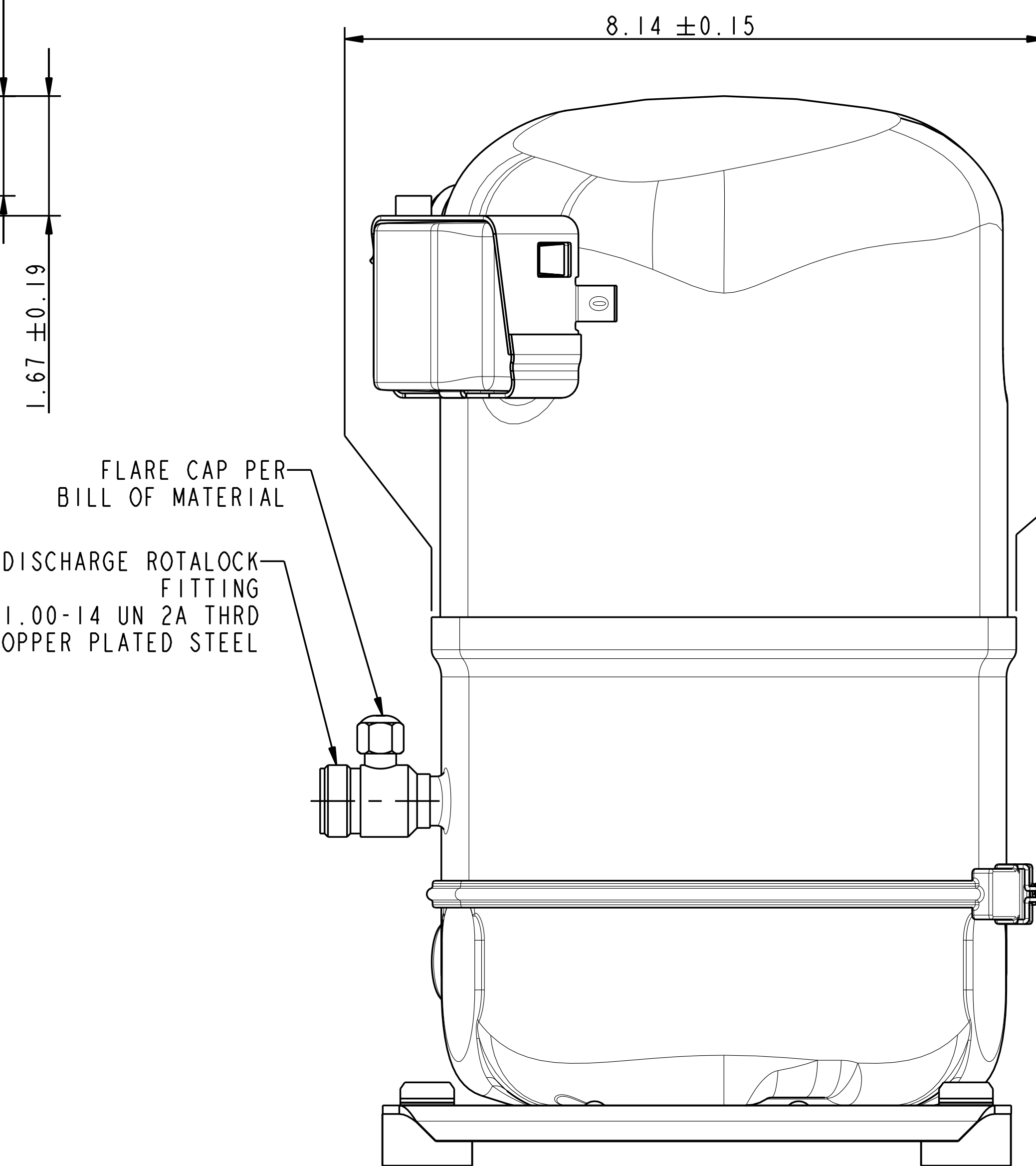
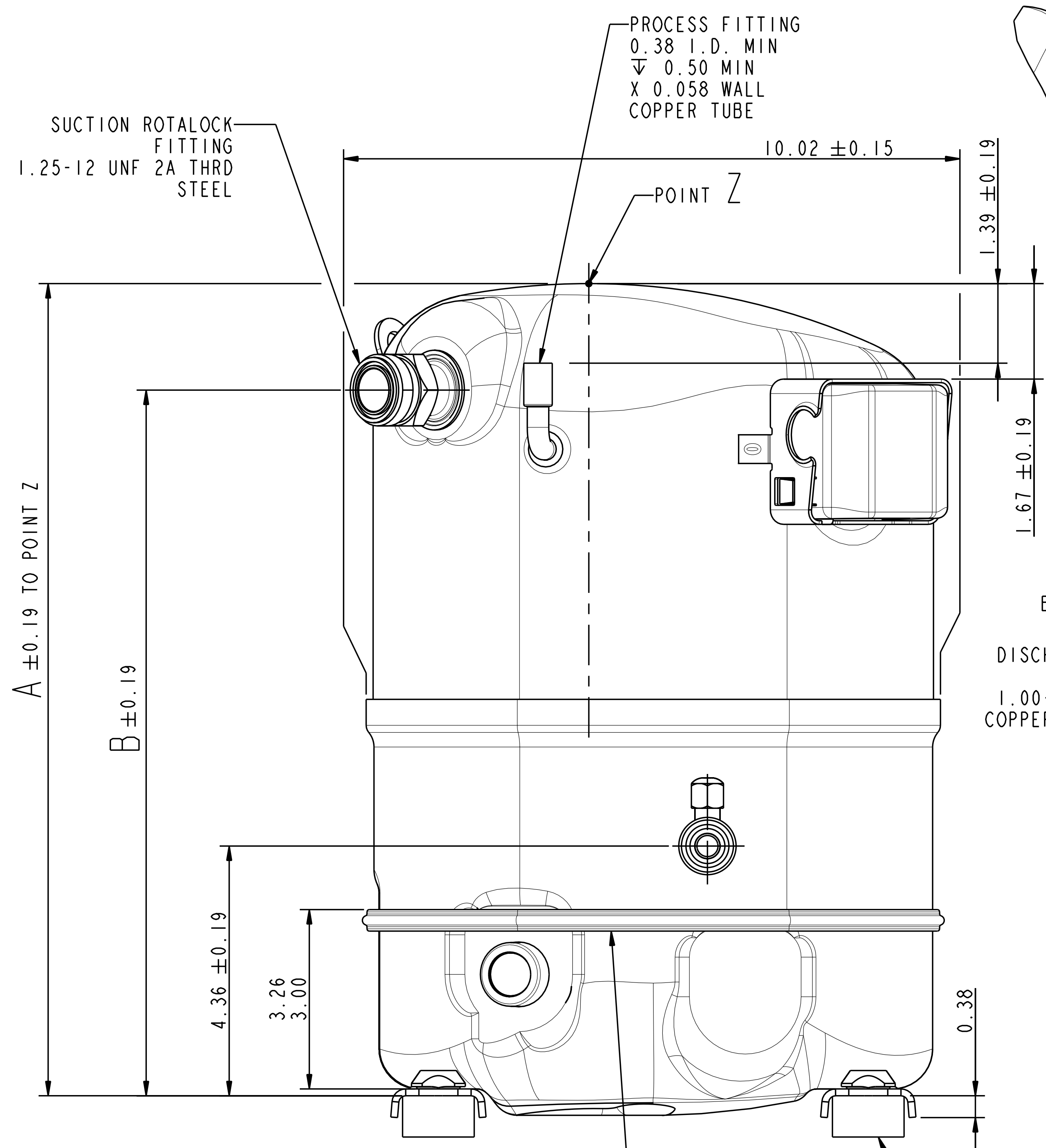
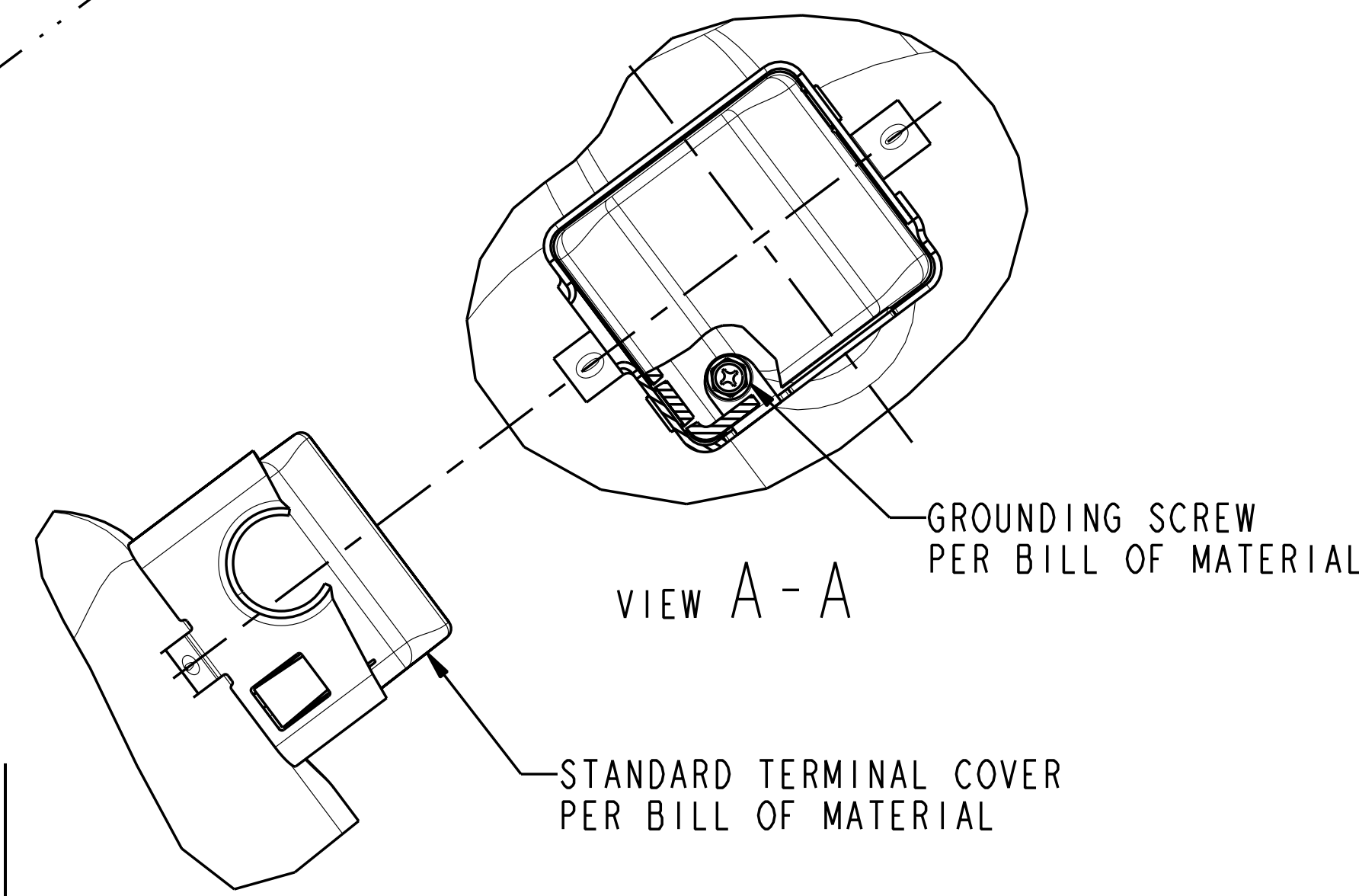
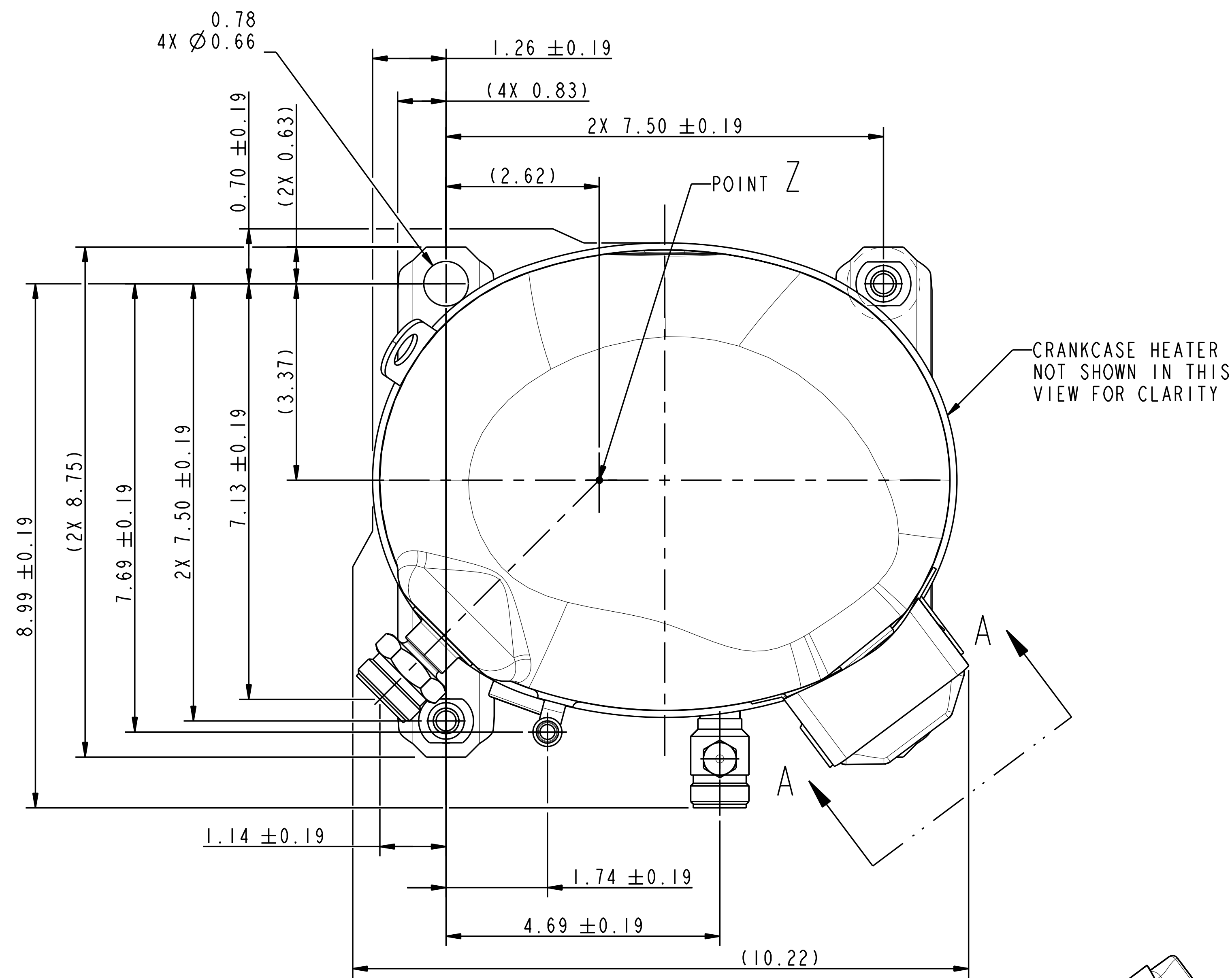
ECNO	REV. NO.	DESCRIPTION	DATE	BY	CHKD	APPR
ECN008907	7	ADDED COLUMN FOR SE -995 & ADDED MODELS	08-22-14	VSB	PBM	PBM
ECN007072	6	UPDATED MODEL NUMBER TABLE	04-26-13	ABM	PBM	PBM
ECN005086	5	UPDATED MODEL NUMBER TABLE	02-02-12	PAS	PBM	PBM
ECN004679	4	ADDED VARIOUS MODELS	11-10-11	KRB	PBM	PBM
ECN004459	3	REMOVED CR38K6E-PFZ	10-14-11	KRB	PBM	PBM
ECN004459	2	ADDED VARIOUS MODELS	09-27-11	KRB	PBM	PBM
ECN003323	1	RELEASED -17 THRU -20 / ADDED MODELS	09-26-11	KRB	PBM	PBM
ECN003323	0	RELEASED	09-07-11	KRB	PBM	PBM



INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002
 THIRD ANGLE PROJECTION
 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER)
 TOLERANCES:
 2-PLACE ± N/A
 3-PLACE ± N/A
 ANGULAR ± N/A

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 MATERIAL SPECIFICATION
 DRAWN BY: KRB
 DATE: 09-07-11
 SUPERSEDES DWG. NO. / REV. NO.: 497-2548-00 / 63
 SCALE: 1:1
 DATE FORMAT: MM-DD-YY
 TITLE: REF DWG - WELD COMP ASSM
 DRAWING NUMBER SHEET 1 OF 2
 DWG NO.: 497-3827-00
 SIZE: 5

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ECN008907	7	SEE SHEET I	08-22-14	VSB	PBM	PBM
ECN007072	6	SEE SHEET I	04-26-13	ABM	PBM	PBM
ECN005086	5	SEE SHEET I	02-02-12	PAS	PBM	PBM
ECN004679	4	SEE SHEET I	11-10-11	KRB	PBM	PBM
ECN004459	3	SEE SHEET I	10-14-11	KRB	PBM	PBM
ECN004459	2	SEE SHEET I	09-27-11	KRB	PBM	PBM
ECN003323	1	SEE SHEET I	09-26-11	KRB	PBM	PBM
ECN003323	0	RELEASED	09-07-11	KRB	PBM	PBM



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THIRD ANGLE PROJECTION
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER)
TOLERANCES:
2-PLACE ± N/A
3-PLACE ± N/A
ANGULAR ± N/A

ENG NOTICE NO.	REV. NO.	REVISIONS	DATE	BY	CHKD	APPR
3		THIS DRAWING AND INFORMATION CONTAINED HEREIN ARE THE EXCLUSIVE PROPERTY OF EMERSON CLIMATE TECHNOLOGIES, INC. AND SHALL BE RETURNED UPON DEMAND AND SHALL NOT BE REPRODUCED IN WHOLE OR IN PART, DISCLOSED TO ANYONE ELSE OR USED, WITHOUT THE WRITTEN CONSENT OF EMERSON CLIMATE TECHNOLOGIES, INC.				
DRAWN BY		SUPERSEDES DWG. NO. / REV. NO.		MATERIAL SPECIFICATION		
KRB		497-2548-00 / 63				
DATE		SCALE		DATE FORMAT		
09-07-11		3:4		MM-DD-YY		
TITLE				DRAWING NUMBER SHEET 2 OF 2		
REF DWG - WELD COMP ASSM				497-3827-00		