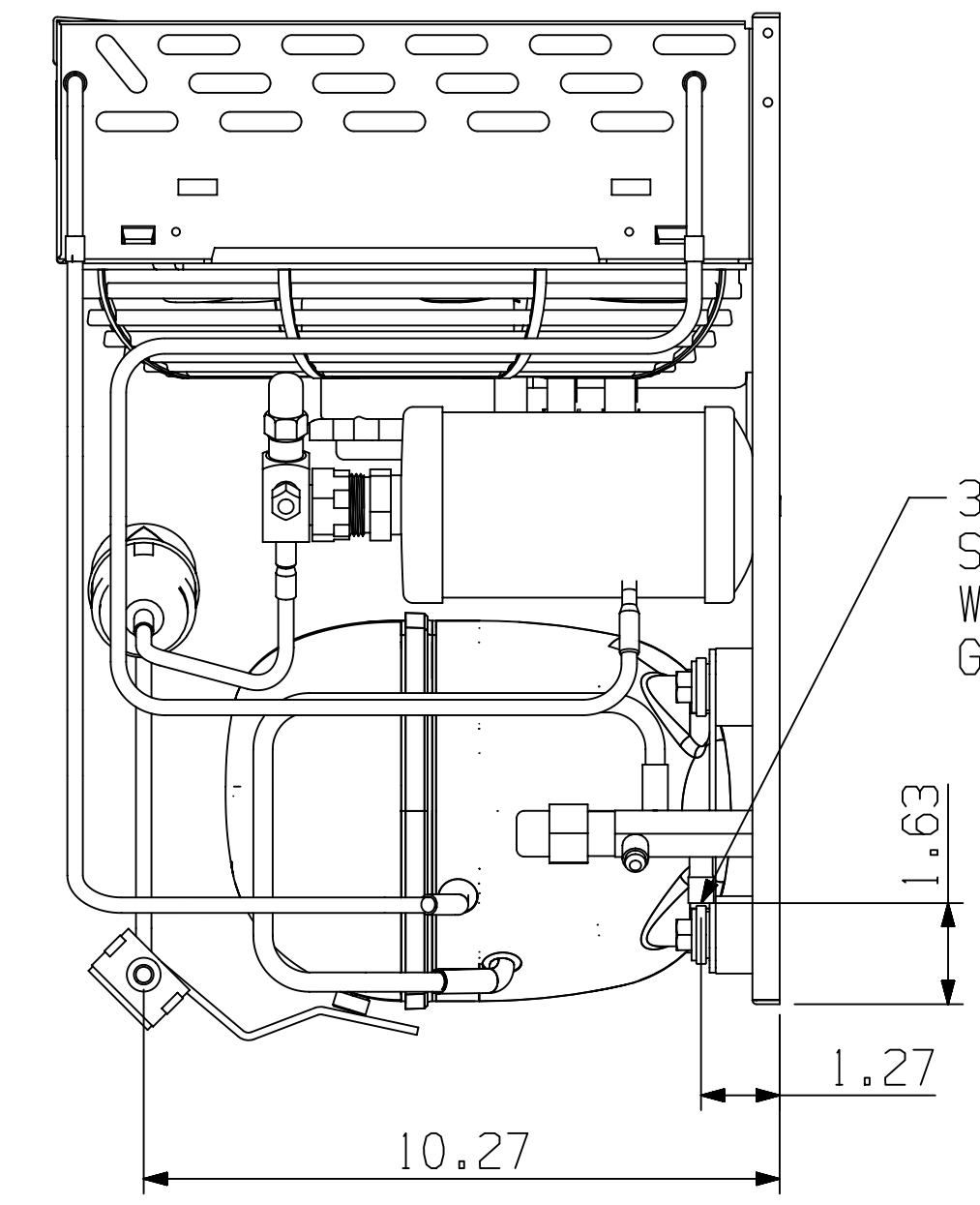
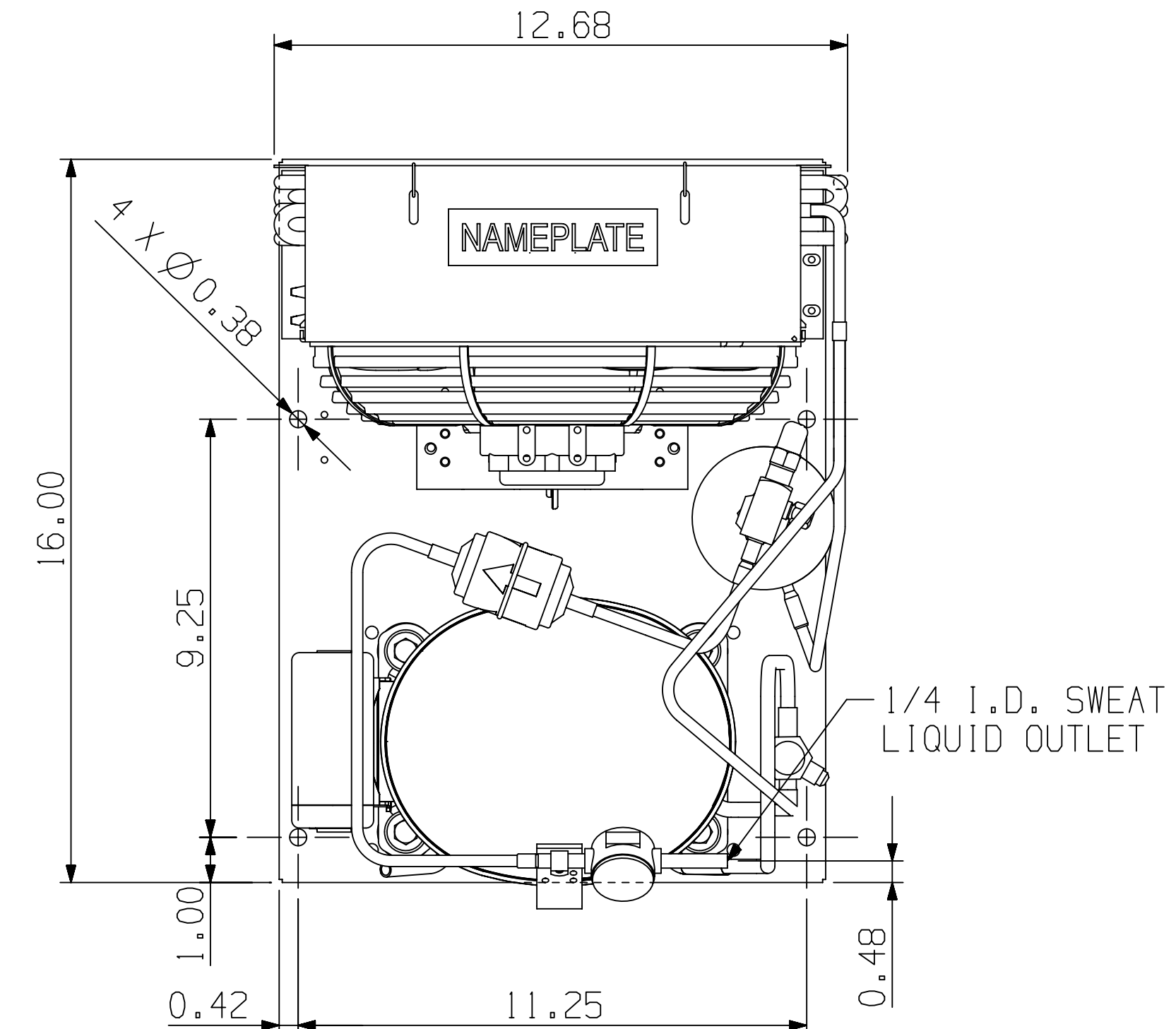
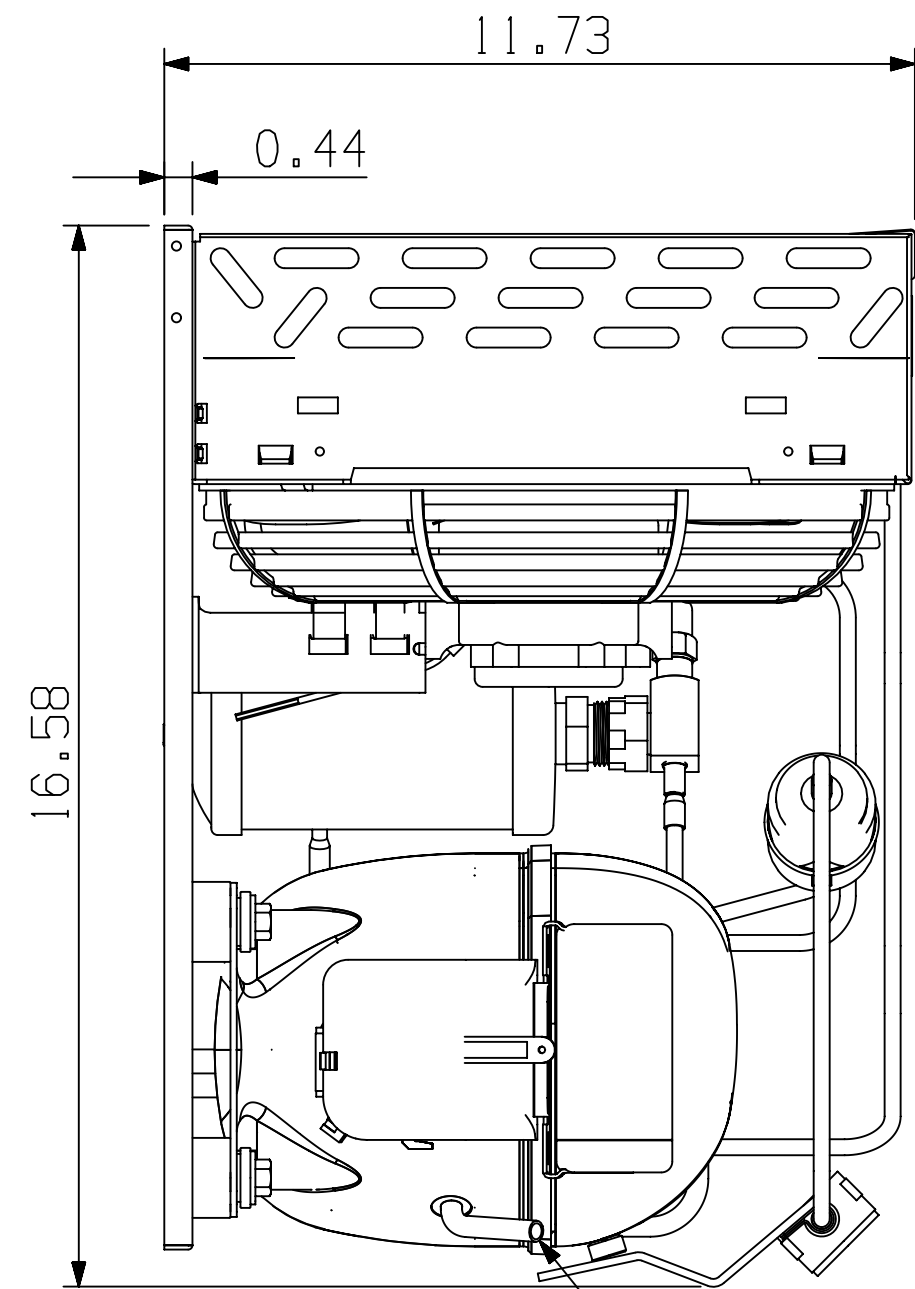


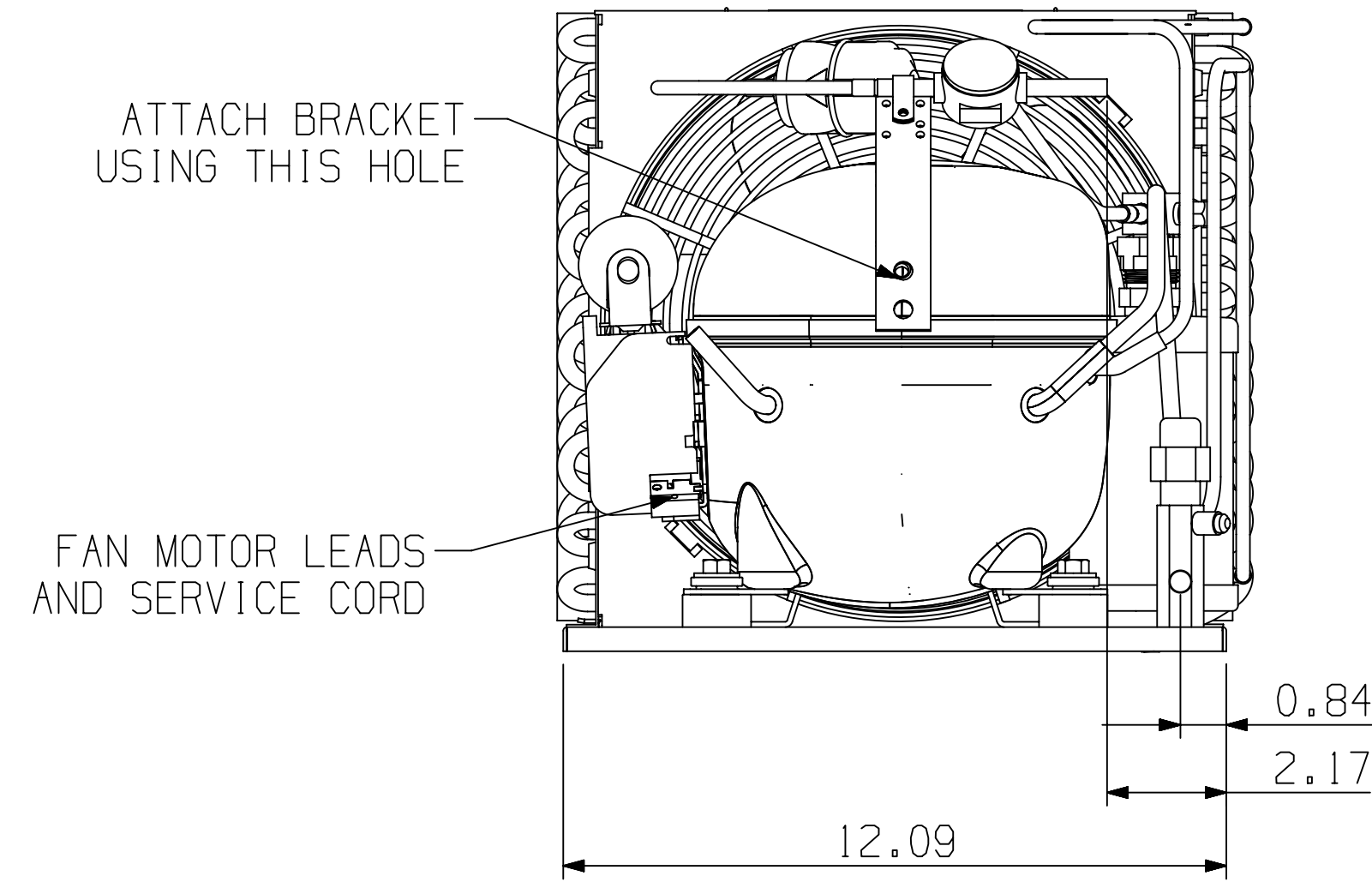
UNIT MODEL NUMBER	COMPRESSOR MODEL NO.
M7ZP-0021-1AA-177	AFE05C4E-1AA
M6ZM-0021-1AA-177	ASE12C4E-1AA
M7ZP-0041-1AA-177	AFE12C4E-1AA
M7ZH-0031-1AA-177	ARE35C5E-1AA
M6ZL-0055-1AA-177	AFE20C5E-1AA
M6ZM-0038-1AV-177	ASE28C5E-1AV
M7ZH-0037-1AV-177	ARE42C5E-1AV
M6ZL-0031-1AA-177	AFE11C4E-1AA
M6ZM-0025-1AA-177	ASE14C4E-1AA
M7ZH-0041-1AA-177	ARE48C5E-1AA
M6ZM-0025-1AV-177	ASE20C4E-1AV
M7ZH-0041-1AV-177	ARE48C5E-1AV
M7ZH-0013-1AA-177	ARE13C4E-1AA
M6ZM-0031-1AA-177	ASE20C4E-1AA
M6ZL-0042-1AA-177	AFE14C5E-1AA
M6ZM-0032-1AA-177	ASE24C5E-1AA
M7ZH-0045-1AA-177	ARE54C5E-1AA
M6ZL-0042-1AV-177	AFE14C5E-1AV
M6ZM-0048-1AA-177	ASE39C5E-1AA
M7ZH-0016-1AA-177	ARE17C4E-1AA
M6ZL-0040-1AA-177	AFE13C4E-1AA
M7ZM-0043-1AA-177	AFE13C5E-1AA
M7ZH-0045-1AV-177	ARE54C5E-1AV
M6ZL-0055-1AV-177	AFE20C5E-1AV
M6ZM-0038-1AA-177	ASE28C5E-1AA

- NOTES:
- ALL OPENINGS MUST BE CAPPED OR PLUGGED.
 - UNIT PUMPDOWN CAPACITY AT 90%

R-12	2.7 LBS
R-22	2.4 LBS
R-134a	2.5 LBS
R-404A	2.1 LBS
R-407A	2.3 LBS
R-407C	2.3 LBS
R-502	2.5 LBS
R-507	2.1 LBS
R-448A	2.2 LBS
R-449A	2.2 LBS
R-450A	2.4 LBS
R-513A	2.3 LBS



PROCESS TUBE: PINCH SHUT AND BRAZE GAS TIGHT



 	INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING THIRD ANGLE PROJECTION CRITICAL PRODUCT CHARACTERISTICS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER) TOLERANCES: 2-PLACE ± 3-PLACE ± ANGULAR ±
	EMERSON Climate Technologies Copeland brand products	TITLE: REF DWG-WELD UNIT ASSM DRAWING NUMBER: 496-7143-44 SHEET 1 OF 1 DWG SIZE: 4

ECN300793	0	RELEASED	12-28-16	PMD	TR	
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD	APPR
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MATERIAL SPECIFICATION		DRAWN BY: PMD	SUPERSEDES DWG. NO. / REV. NO.			
		DATE: 12-28-16	SCALE: 1:3	DATE FORMAT: MM-DD-YY		