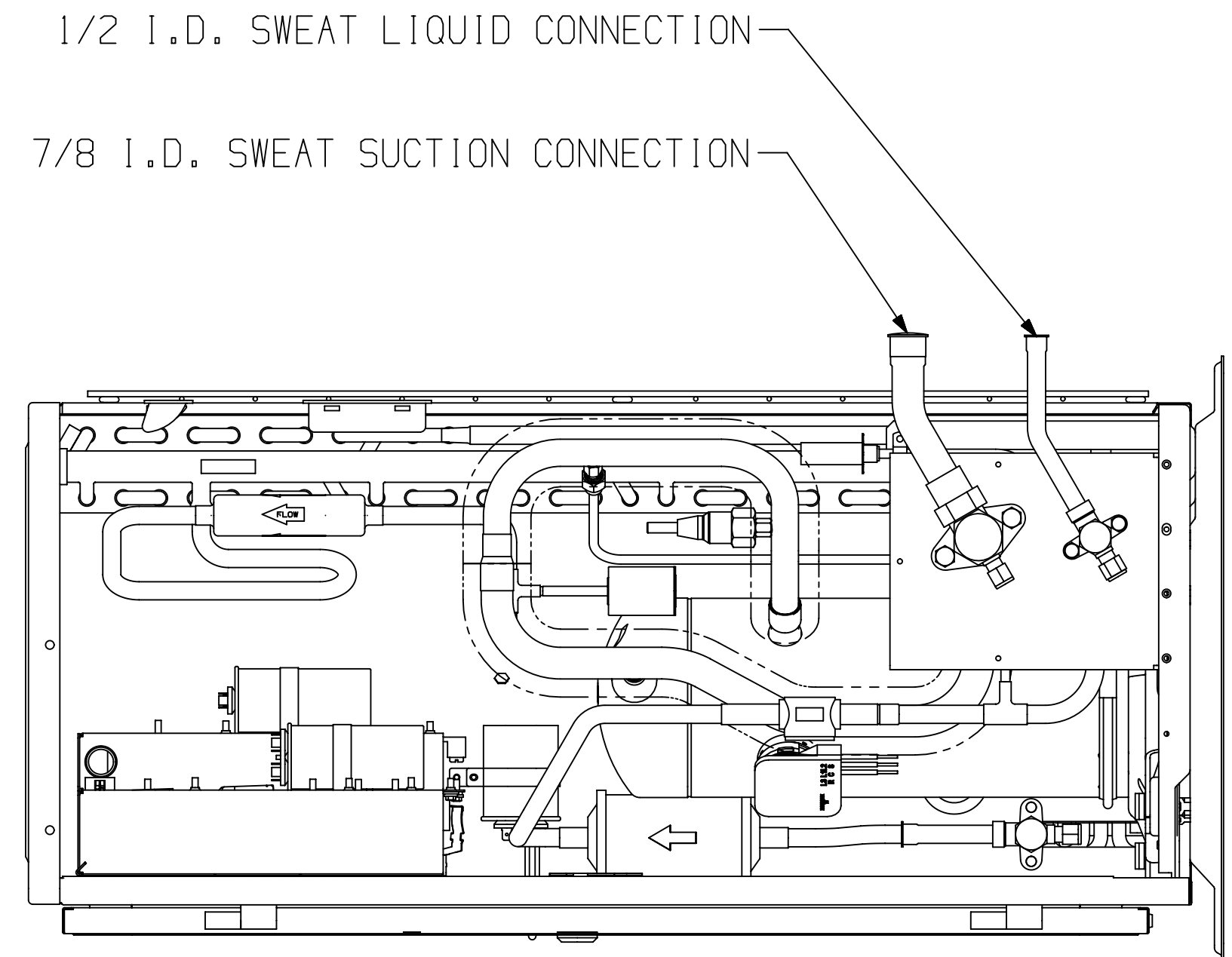
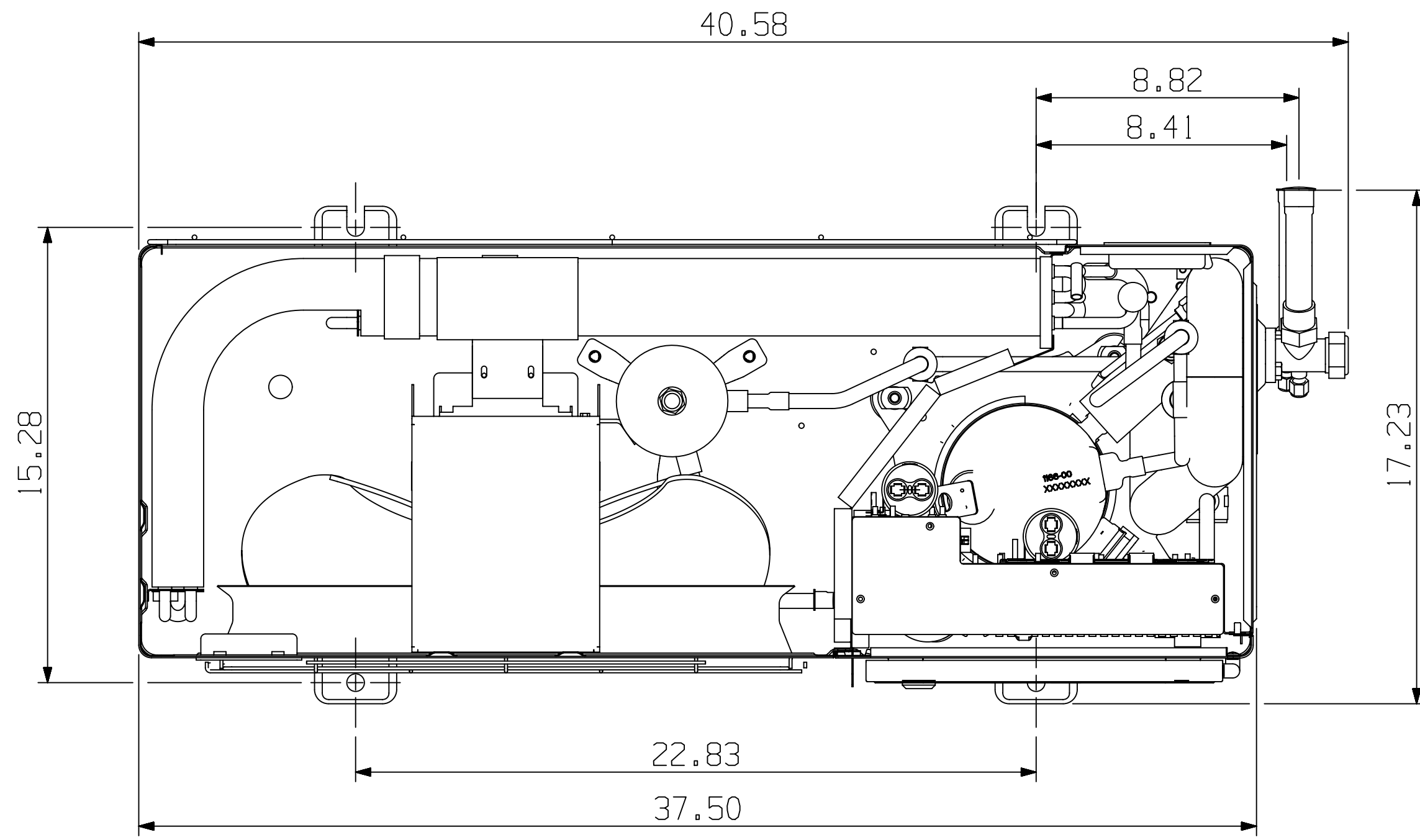
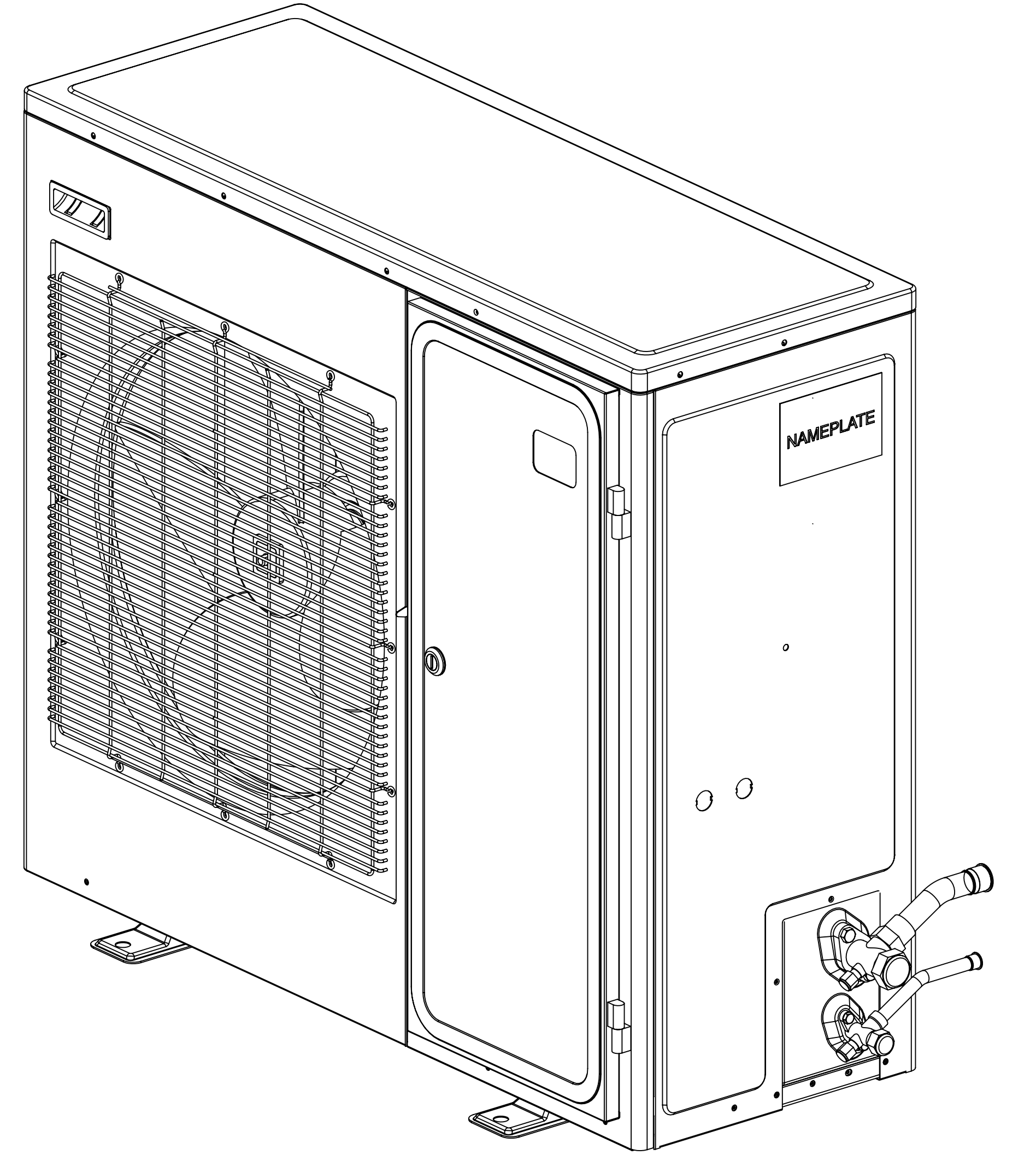
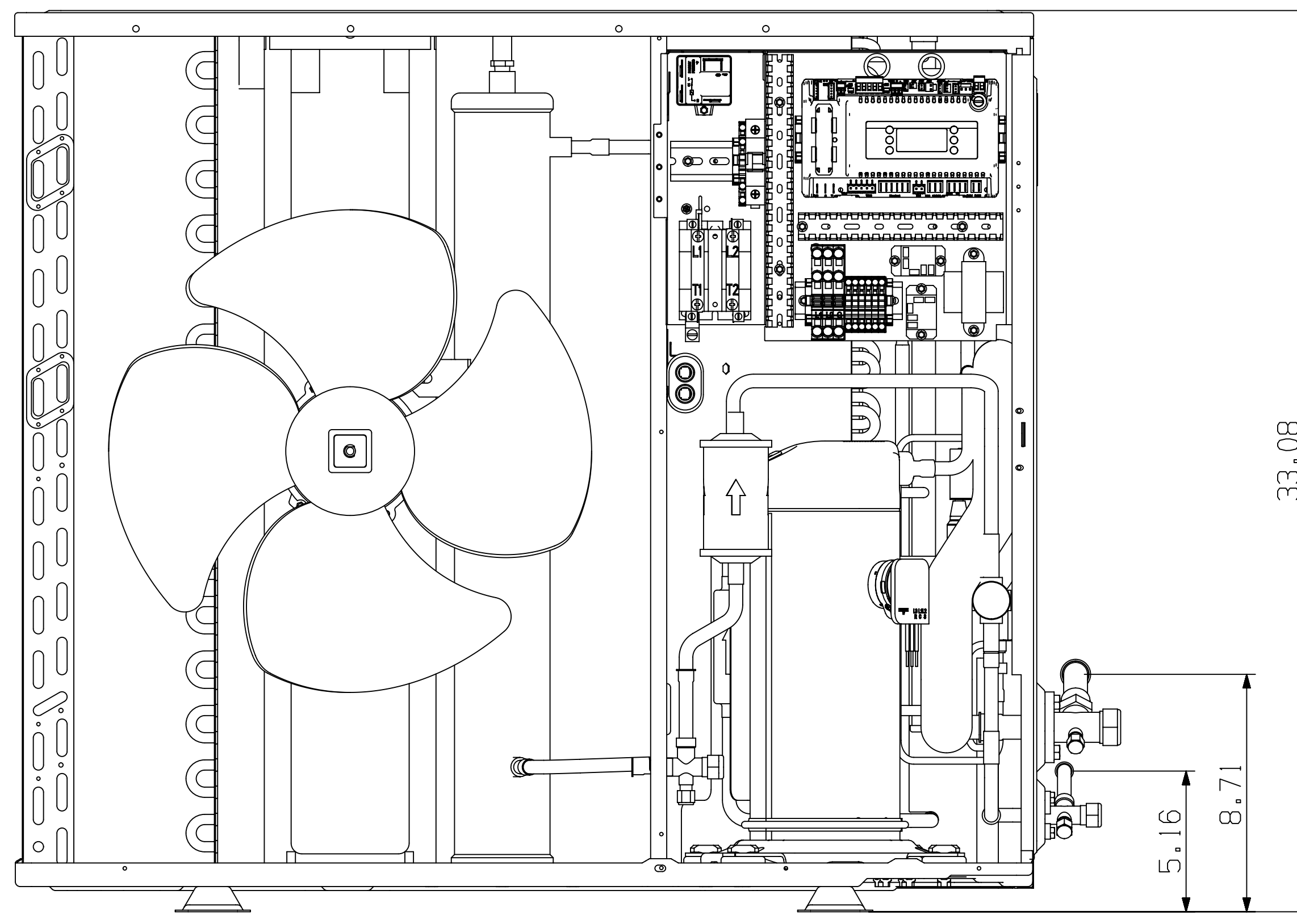


UNIT MODEL NUMBER	COMPRESSOR MODEL NO
XFAM-022Z-CFV-081	ZS15KAE-PFV



- NOTES:
- RECEIVER PUMPDOWN CAPACITY AT 90%
R-12 11.6 LBS
R-22 10.5 LBS
R-134a 10.6 LBS
R-404A 9.1 LBS
R-407A 10.0 LBS
R-407C 9.9 LBS
R-502 10.6 LBS
R-507 9.1 LBS
 - ALL OPENINGS MUST BE CAPPED OR PLUGGED



INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002
DO NOT SCALE DRAWING
THIRD ANGLE PROJECTION
CRITICAL PRODUCT CHARACTERISTICS
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER)
TOLERANCES:
2-PLACE ±
3-PLACE ±
ANGULAR ±

ECN102523	0	RELEASED	10-14-15	ADS	TR	
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD	APPR
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MATERIAL SPECIFICATION		DRAWN BY	SUPERSEDES DWG. NO. / REV. NO.			
		ADS	/			
		DATE	SCALE	DATE FORMAT:		
		10-14-15	1:4	MM-DD-YY		
TITLE		DRAWING NUMBER	SHEET 1 OF 1		DWG	
REF DWG-WELD UNIT ASSM		496-5743-01			4	
					SIZE	