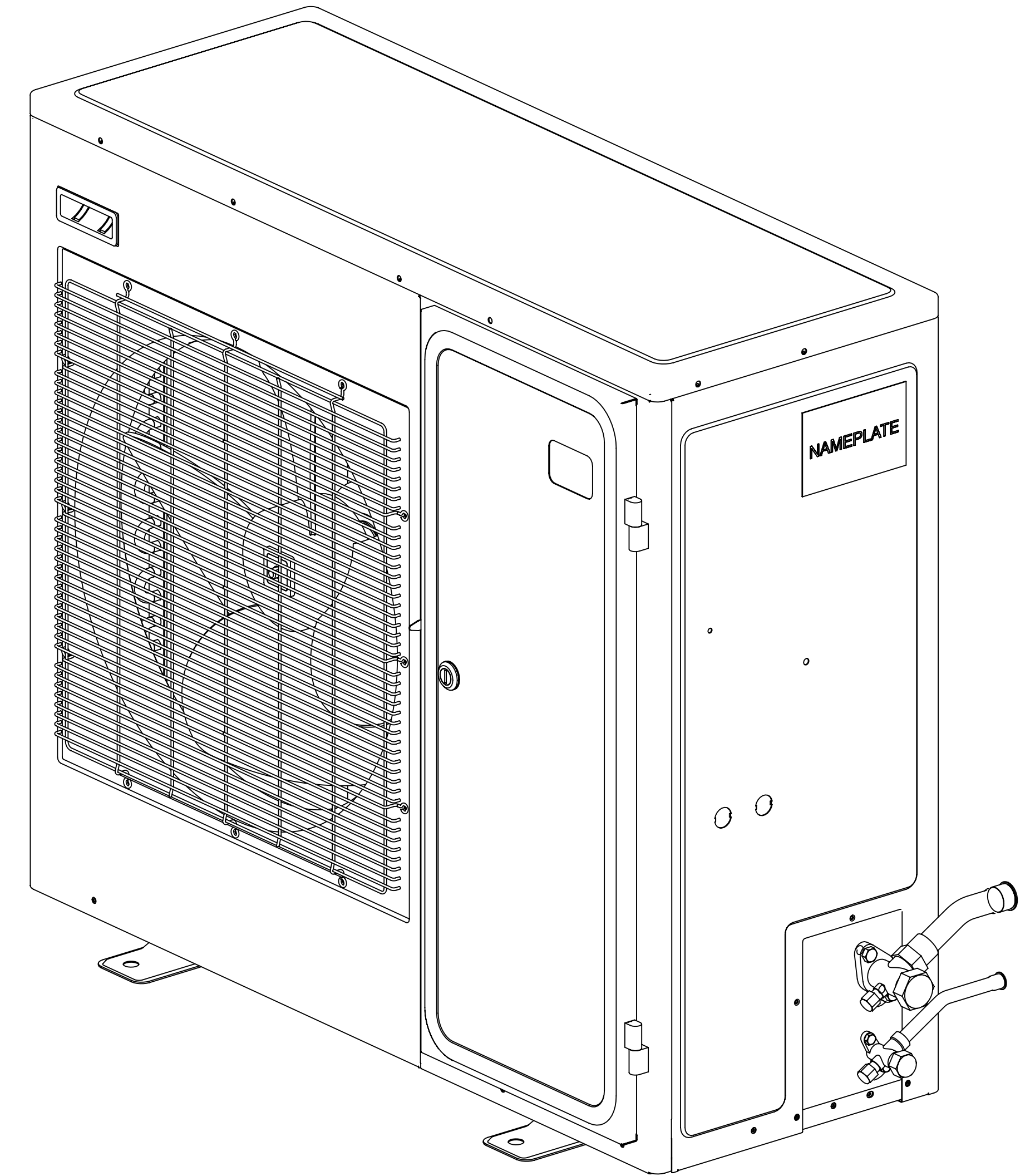
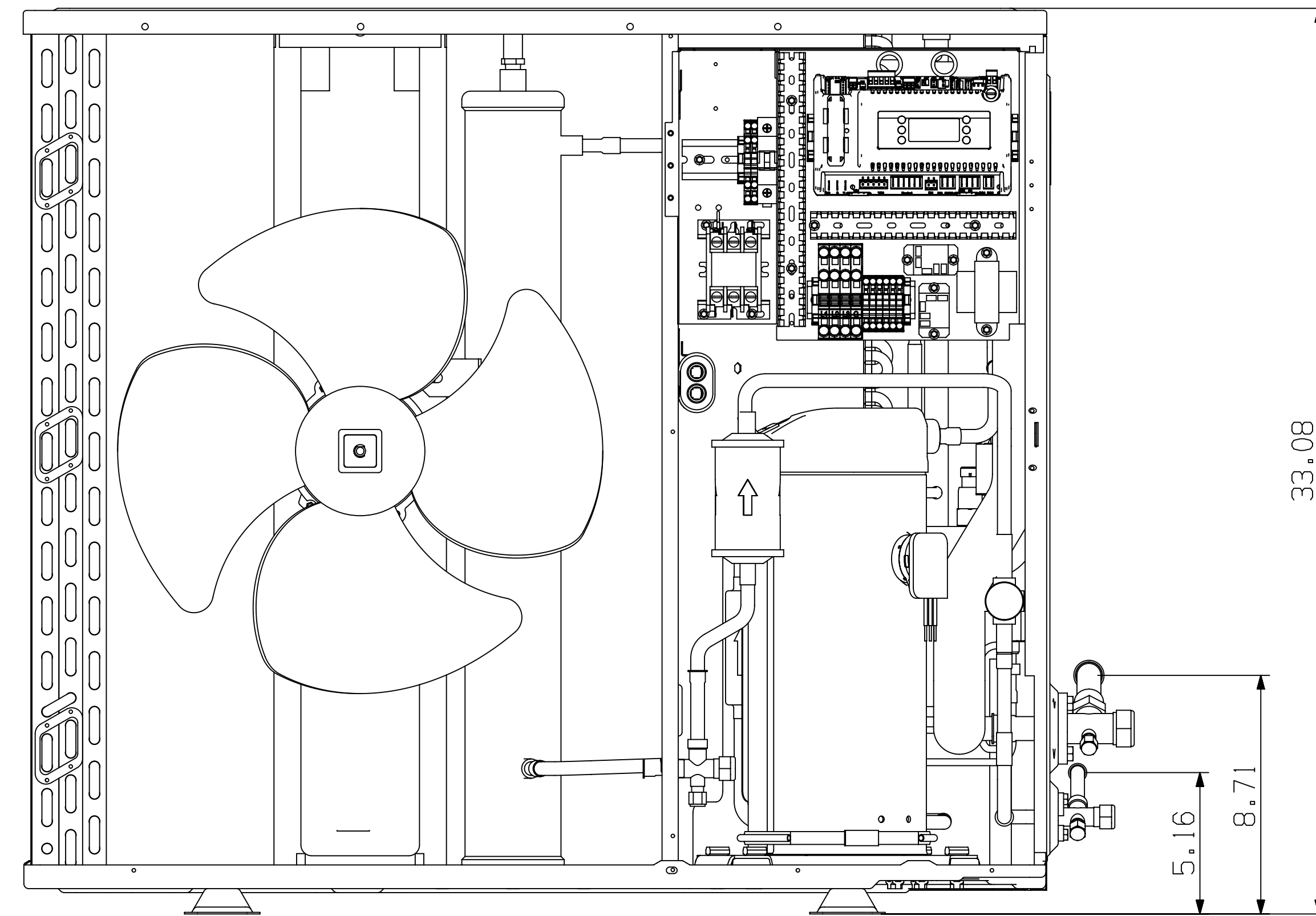
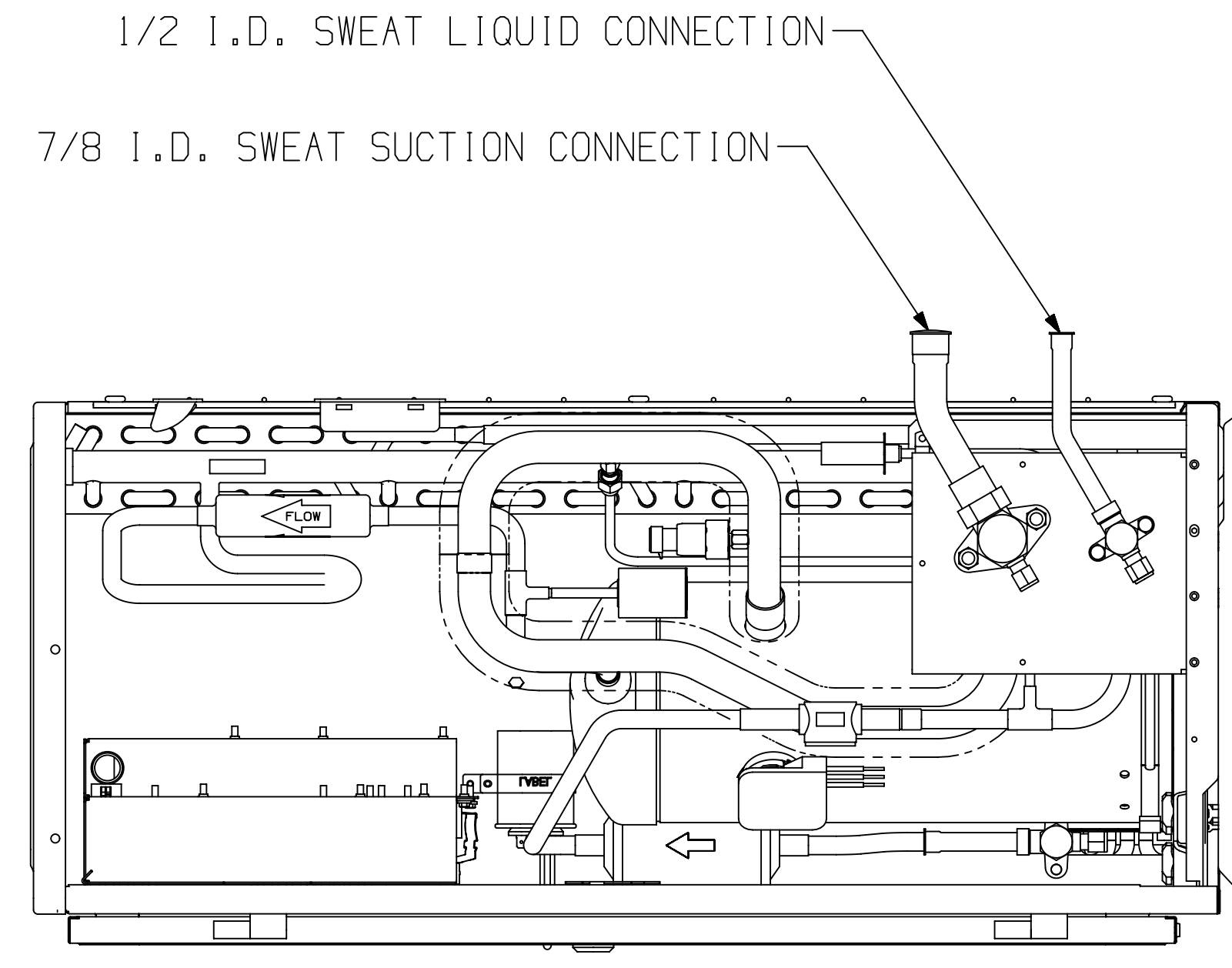
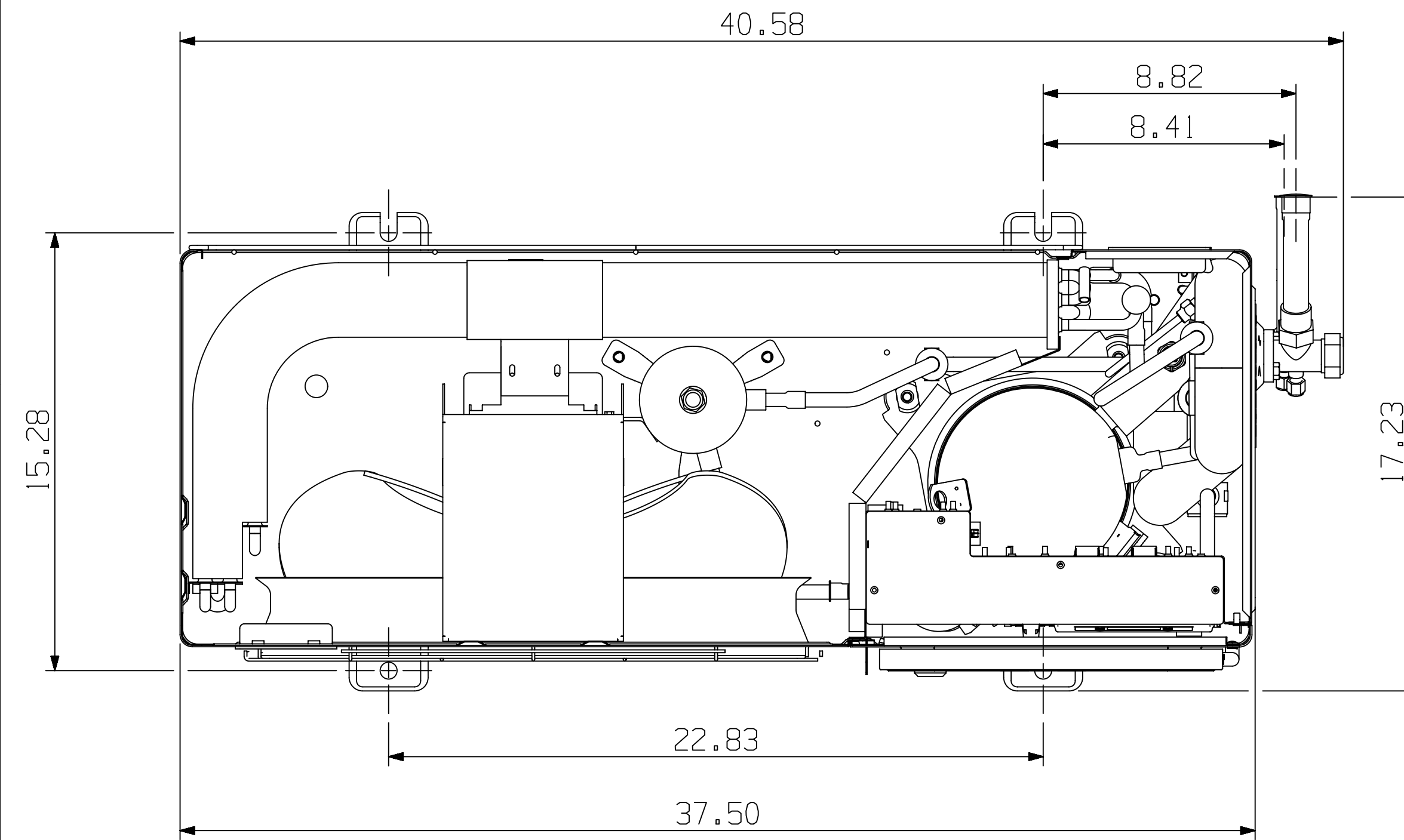


UNIT MODEL NUMBER	COMPRESSOR MODEL NO
XFAM-030Z-TFC-081	ZS21KAE-TF5

NOTES:

- UNIT PUMPDOWN CAPACITY AT 90%
R-12 11.6 LBS
R-22 10.5 LBS
R-134a 10.6 LBS
R-404A 9.1 LBS
R-407A 10.0 LBS
R-407C 9.9 LBS
R-502 10.6 LBS
R-507 9.1 LBS
- ALL OPENINGS MUST BE CAPPED OR PLUGGED



 	INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCH OR (MILLIMETER) TOLERANCES: 2-PLACE ± 3-PLACE ± ANGULAR ±	
	CRITICAL PRODUCT CHARACTERISTICS	DRAWN BY PHK DATE 10-21-15	SUPERSEDES DWG. NO. / REV. NO. /	SCALE 1:4 DATE FORMAT: MM-DD-YY
TITLE REF. DWG. - WELD UNIT ASSM.		DRAWING NUMBER 496-5733-08	SHEET 1 OF 1 4 SIZE	

ECN102484	0	RELEASED	10-21-15	PHK	TR
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD

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MATERIAL SPECIFICATION		DRAWN BY		SUPERSEDES DWG. NO. / REV. NO.	
		PHK		/	
		DATE		SCALE	
		10-21-15		1:4	
TITLE		DRAWING NUMBER		SHEET 1 OF 1	
REF. DWG. - WELD UNIT ASSM.		496-5733-08		4	