

# PAC-645BH-E

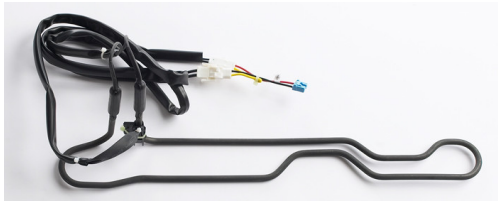
Optional Defrost Heater



Job Name:

System Reference:

Date:



### GENERAL FEATURES

- Prevents ice from building up on the outdoor unit base when operating in heating mode for an extended period of time in a very low temperature, high humidity condition
- Controlled by outdoor unit
- Works during defrost operation and energizes when outdoor temperature drops below 36°F
- PAC-645BH-E connects to CN-714 on the compatible outdoor unit

### INSTALLATION NOTES

- The power board needs to be replaced with board included with pan heater, if one is included
- Use of drain pan heaters is recommended when ambient temperatures are expected to be below freezing for periods longer than 72 hours straight; or when continuous sub-zero outdoor ambient conditions are expected to last longer than 24 hours
- Outdoor unit must not be installed directly on the ground, but on a raised platform, such as on mini-split stands, to suppress freezing
- Recommended installation of a Ground Fault Interrupt (GFI) circuit breaker, depending on installation area to prevent electric shock
- See corresponding installation instructions, and outdoor unit technical service manual for further details on installation

### SPECIFICATIONS

Drain Pan Heater Kits	Rated Voltage	Power Input
PAC-645BH-U	230 V	80 W

### COMPATIBILITY

Multi Zone
MXZ-5C42NA3
MXZ-4C36NA3
MXZ-3C24NA3

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